

TECHNICAL SERVICE BULLETIN

To: [Distributor/Customer]

From: Minuteman Technical Support

Date: 06/12/2019

Subject: TSB for ECN 150325 – New MR20 Squeegee Frame and Linkage

Reason for Change

Squeegee assembly required reaching under machine to install and remove.

Improvement

Allows for easier squeegee assembly removal and installation.
Strengthens the squeegee linkage for better durability.

Models Affected

All MR20ECO, MR20S, A-MR20ECO and A-MR20S built before serial # 19020001.
Part numbers 245315, 245305, 246075, 246074 and 246057 will no longer be available.

Generation 1 models

When ordering part numbers 245315 Squeegee Weldment and 245305 Squeegee Mount, they both will be replaced with the K-246941 Kit, if either is ordered.
Please note: Only one kit will be needed per machine, when ordering parts numbers 245315 and 245305.

Generation 2 models

When ordering part numbers 246075 Squeegee Weldment, 246074 Squeegee Mount and 246057 Link, the K-246941 kit will be shipped, if any of these three parts are ordered.
Please note: Only one kit will be needed per machine, when ordering part numbers 246075, 246057 and 246074.

When ordering the complete squeegee assembly part number 245490 or 246165.
You will also need to order the part number 246163-1 Squeegee Lift Assembly and the 246165-1 squeegee assembly.

Informational Only For Purchase